

Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application.

Listing of Claims:

1. (Currently amended) An arrangement for manufacturing by continuous injection blow mold a PET ~~container~~bottle having a handle formed on a body, comprising:
 - a first temperature controlled preform blow mold for blowing air into a PET preform manufactured by injection molding to expand the PET preform in a predetermined ratio to form a first PET container with a volume between 60-80% of a completed PET container, a complete-shape so as to allow a handle section to be compressed;
 - a second temperature controlled preform blow mold for blowing air into the first PET container to form a second PET container with a volume between 70-90% of the completed PET container having a handle forming apparatus for compressing both sides of the PET ~~container~~bottle to form the handle section;
 - a cutting apparatus for cutting off the compressed portion of the handle section of the PET ~~container~~bottle compressed by the handle forming apparatus;
 - a bonding apparatus for bonding a cut-off portion remaining in the handle section of the PET ~~container~~bottle after cutting off the compressed portion of the handle section of the PET ~~container~~bottle; and
 - a third temperature controlled bottle-shaped blow mold for blowing air into the second PET container to form the completed PET container having a handle forming portion of which the opposing two parts are configured to meet each other when they penetrate the body of the PET ~~container~~bottle through the cut-off aperture of the handle section for embedding a bonded cut-off portion remaining in the handle section into the PET ~~container~~bottle.
2. (Previously presented) The arrangement of claim 1, wherein the bonding apparatus is an insert injection mold for bonding ends of the cut-off portion to each other by insert injection, the insert injection mold including a compressing member for compressing both sides of an intermediate portion of the cut-off portion remaining in the handle section after cutting off the compressed portion of the handle section.

3. (Currently amended) The arrangement of claim 1, wherein the cutting apparatus includes a mold punch apparatus with a heater installed on an end, the heater capable of maintaining a temperature between 260 to 300 degrees Celsius to form a blunt, non-crystallized cut-off portion which has a heater installed on the end.

4 – 5. (Canceled)

6. (Currently amended) A method of manufacturing by continuous injection blow mold a PET ~~container~~bottle having a handle formed on a body, comprising the steps of:

a) performing a first blowing operation in a first temperature controlled preform blow mold to blow compressed air into a preform manufactured by injection molding in order to form a first hollow PET container with a volume between 60-80% of a completed PET container after mounting the preform to a preform blow mold;

b) performing a second blowing operation in a second temperature controlled preform blow mold with a handle forming apparatus to blow compressed air into a first hollow PET container to form a second PET container with a volume between 70-90% of the completed PET container;

c[[b]]) compressing a handle section with a handle forming apparatus in order to form a ~~third~~second PET container having a handle section formed on a predetermined area of the ~~third~~second PET container;

d[[c]]) cutting off a compressed portion of the handle section of the ~~third~~second PET in order to form a ~~fourth~~third PET container;

e[[d]]) bonding a cut-off portion remaining in the handle section of the ~~fourth~~third PET container after step d[[c]]) to a predetermined thickness, forming a ~~fifth~~fourth PET container; and

f[[e]]) performing a third blowing operation in a third temperature controlled preform blow mold having a handle forming portion of which the opposing two parts are configured to meet each other when they penetrate the body of the fifth PET container through the cut-off aperture of the handle section to blow ~~blowing~~ compressed air into the ~~fifth~~fourth PET container in order to form a completed~~fifth~~ PET container having the bonded cut-off portion of

the handle section embedded into the completed PET container, wherein the ~~fourth~~ PET container is formed by mounting the ~~fourth~~ PET container to a bottle-shaped blow-mold having a handle-forming portion of which the opposing two parts are configured to meet each other when they penetrate the body of the ~~fourth~~ PET container through the cut-off aperture of the handle section.

7. (Canceled)

8. (Currently amended) The method of claim 6, wherein, when the ~~third~~ second PET container has a large thickness, the step d[[c]] is performed by use of a mold punch apparatus with a heater installed on an end, the heater capable of maintaining a temperature between 260 to 300 degrees Celsius to form a blunt, non-crystallized cut-off portion ~~having a heater installed on an end.~~

9 -10. (Canceled)

11. (Currently amended) The method of claim 6, wherein the bonding process of the step d[[e]] is performed through insert injection molding in an insert injection mold.

12-24. (Canceled)

25. (Currently amended) The method of claim 6[[23]], wherein the bonding process of the step e[[a]] comprising:

compressing both sides of an intermediate portion of the cut-off portion remaining in the handle section after cutting off a compressed portion of the handle section with a compressing member included in an insert injection mold; and

bonding ends of the cut-off portion to each other by insert injection with the insert injection mold.

26. (New) The arrangement of claim 1, wherein the surface of the handle forming apparatus is configured to allow opposing ends of a cut-off portion to be separated from each

other following removal of a compressed portion of the handle section by a cutting apparatus.

27. (New) The method of claim 6, wherein the opposing ends of the cut-off portion following step d) are separated from each other.